



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G00632-3G
Job Sheet 170227



Part No: RBW6205G00632-3G

Job Qty: 1 ea

Part Name: Sling, Main Rotor Blade Lift



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6205G00632-3G Rev 6 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		1/31/18	0.00	0.00	Purchasing		At 18/04/19
110	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging2		At 18/04/19
120	QC	1 pcs		1/31/18	0.00	0.00	QC6		At 18/04/19
130	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3		At 18/04/19
140	QC21-FG	1 Ea		1/31/18	0.00	0.00	QC21		At 18/04/19

Part Op 100 - Issue P/O: 035770 MANUFACTURE RBW6205G00632-3G AS PER DWG Supplier: METEC Certificate of
Descriptions: conformity is required

JAN 12 2017
APR 20 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	RBW6205G00632-3GP	1	1	0	0

5058915

Part Specifications

Specifications could not be found.

RBW6205G00632-3G-77 -1X 5050555

90081A074

-4X 5047591

RB41011

-1X 5021040

.5 h200

Plex 1/11/18 1:22 PM Dart.lajeunesse.marie

CONTAINER NO.



Sling, Main Rotor Blade Lift

PART NO: RBW6205G00632 – 3G

Serial No/Batch: S058920

Revision:

Operation:

Change No:

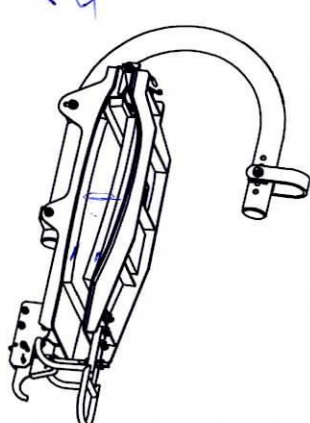
Packaging

Mfg Date: 04/06/18

Job No: 170227

A technical line drawing of a mechanical component, possibly a valve or actuator. It features a complex internal structure with various levers, springs, and a curved arm extending from the bottom right. The drawing is oriented vertically on the page.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170227 M.C.S.
18-01-11

[illegible]

2PART

TOOL, M/R BLADE LIFTING

[illegible]

Marie Lajeunesse

From: Daniel Paquette
Sent: Thursday, January 11, 2018 8:49 AM
To: Marie Lajeunesse
Subject: FW: AW139 Tooling Order

RBW6205G00632-3G R & B done. (METEC)

From: Daniel Paquette
Sent: Wednesday, January 10, 2018 1:49 PM
To: Marie Lajeunesse <mlajeunesse@dartaero.com>
Cc: David Duval <dduval@dartaero.com>
Subject: RE: AW139 Tooling Order

RBW6705G00132-3G B & R already exists.

From: Marie Lajeunesse
Sent: Wednesday, January 03, 2018 12:22 PM
To: David Duval <dduval@dartaero.com>
Cc: Daniel Paquette <dpaquette@dartaero.com>
Subject: FW: AW139 Tooling Order

Hi for order 2163 will need bom and route. Check below only the ones written to be advise will need bom and route please .

Thank you

Marie

From: Lewis Brooks
Sent: Friday, December 22, 2017 7:15 AM
To: Marie Lajeunesse <mlajeunesse@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Mario Poulin <mpoulin@dartaero.com>
Subject: RE: AW139 Tooling Order

Thank you!

I will add the stock items dates as first week of Jan; and await the L/T for the TBA.

From: Marie Lajeunesse
Sent: Friday, December 22, 2017 11:59 AM
To: Lewis Brooks <lbrooks@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Mario Poulin <mpoulin@dartaero.com>
Subject: RE: AW139 Tooling Order

Hi Lewis ,



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038770

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038770

PO Date: 1/12/18

Due Date: 4/6/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	4/6/18	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note job# 170227											
2	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	4/6/18	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note job# 171069											
										Grand Total: \$13,097.70	

Order Notes

raid AT 186406

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/6/18 12:44 PM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G000632-3G REV. 6	Sling, Main Rotor Blade Lift	38770 R1

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

A handwritten signature in blue ink that reads "Heather Nixon".

Vankleek Hill, April 5, 2018



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22484
Date: Apr 17, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO038770 R1	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Apr 17, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6		Each	1	1	
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6		Each	1	1	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G00632-3 Rev.6	Sling, Main Rotor Blade Lift	38770

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Marc Walz", is written over a horizontal line.

Marc Walz

Vankleek Hill, April 17, 2018

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace.

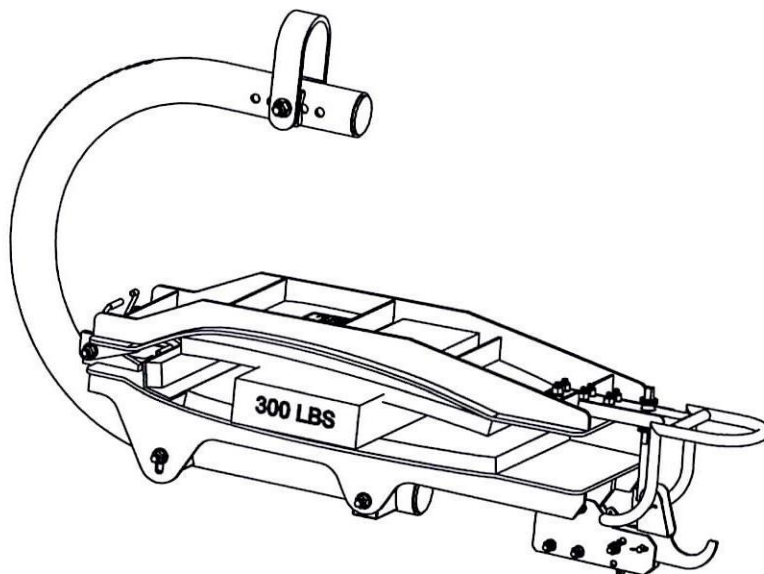
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

FIRST ARTICLE WEIGHT TEST

INSPECTION & TESTING PROCEDURES FOR THE RBW6205G00632-3G, M/R BLADE LIFTING TOOL. THIS ASSEMBLY IS DESIGNED TO LIFT A MAIN ROTOR. THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE. REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE 300 LBS. IN M/R BLADE LIFTING TOOL. LIFT M/R BLADE LIFTING TOOL USING AN APPROPRIATE LIFTING DEVICE, FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT TOOL, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.



INSPECTOR: PD DAS
9
9-05

TESTER: KG 18-04-17

S.N.: 5053922

DATE: 18-04-17

 DART AEROSPACE 190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com			
TITLE TOOL, M/R BLADE LIFTING			
DWG NO. RBW6205G00632-3G	REV 6	CUSTOMER 1 OF 1	
SCALE 1:8	DATE 2/21/2013	SHEET 47 OF 47	